

**AUTO CLAMP HCS100**

Hydraulic cylinder clamp Type HCS100 with electric driven chain for automatic travel from park position to die position. Standard travel distance is 600 mm. All parts incl. chain are hydraulic and electric preinstalled in a robust steel enclosure, so it is well prepared for the press installation.

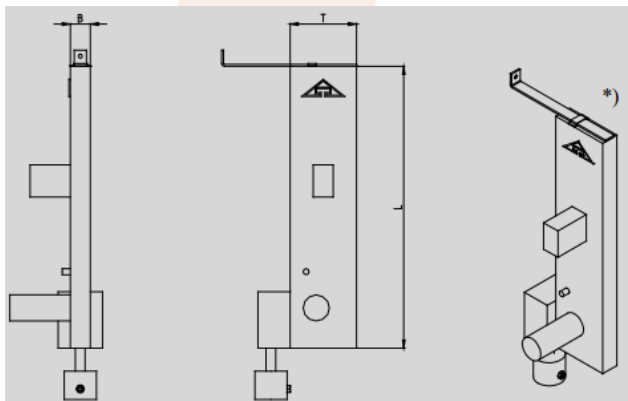
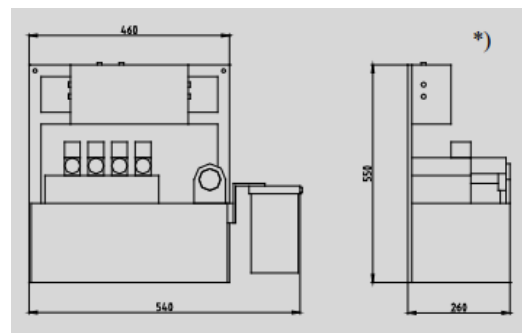
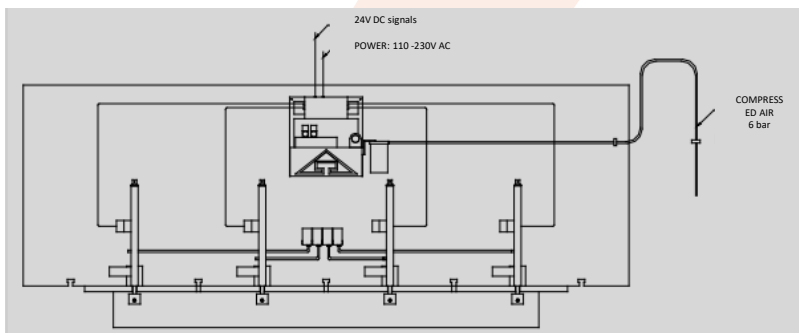
The mounting block against the ram will be made to suite existing T-slot. A special drillmaster will be used when the clamps are installed. In the park position outside the ram all clamps are in clamped position.

**AUTO CLAMP HCS100** consists of:

- HCS100 hydraulic pot clamp
- Chain drive for transfer between positions
- Bracket for T-slot
- Proximity switches for detection of end positions - Harting plug for electrical interfaces
- CE operating instruction in English



Clamping force	100 kN
Activation time	~ 5 sec
Travel speed	~ 5 m/min
Motor voltage	110/230 VAC
Stroke	8 mm
Diameter	100 mm



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	Clamping force	100 kN
L	Length (mm)	100
W	Width (mm)	50
D	Depth (mm)	160
Q	Weight (kg)	30